

# In Situ Resource Utilization on the Moon

Angel Abbud-Madrid  
Director, Center for Space Resources  
Colorado School of Mines



COLORADO SCHOOL OF  
**MINES**  
Space Resources

*Dust, Atmosphere, and Plasma Environment of the  
Moon and Small Bodies Workshop (DAP-2023)  
June 5, 2023*

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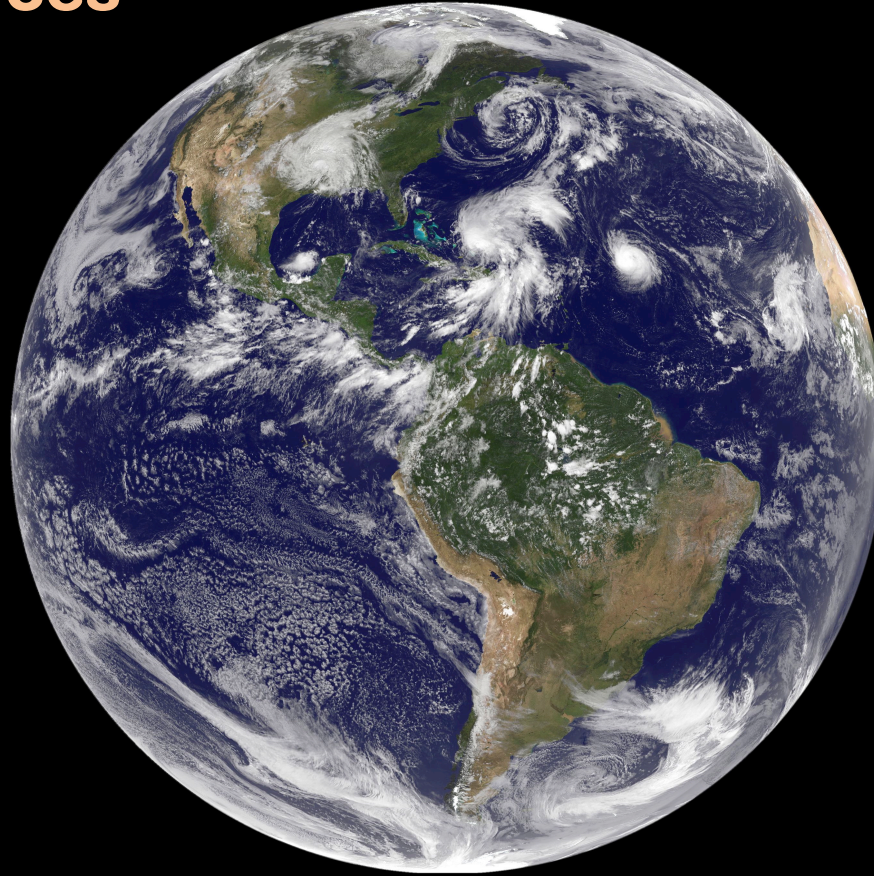


# Earth Resources

**Water, Food**

**Gold, Silver,  
Spices, Silk**

**Oil**

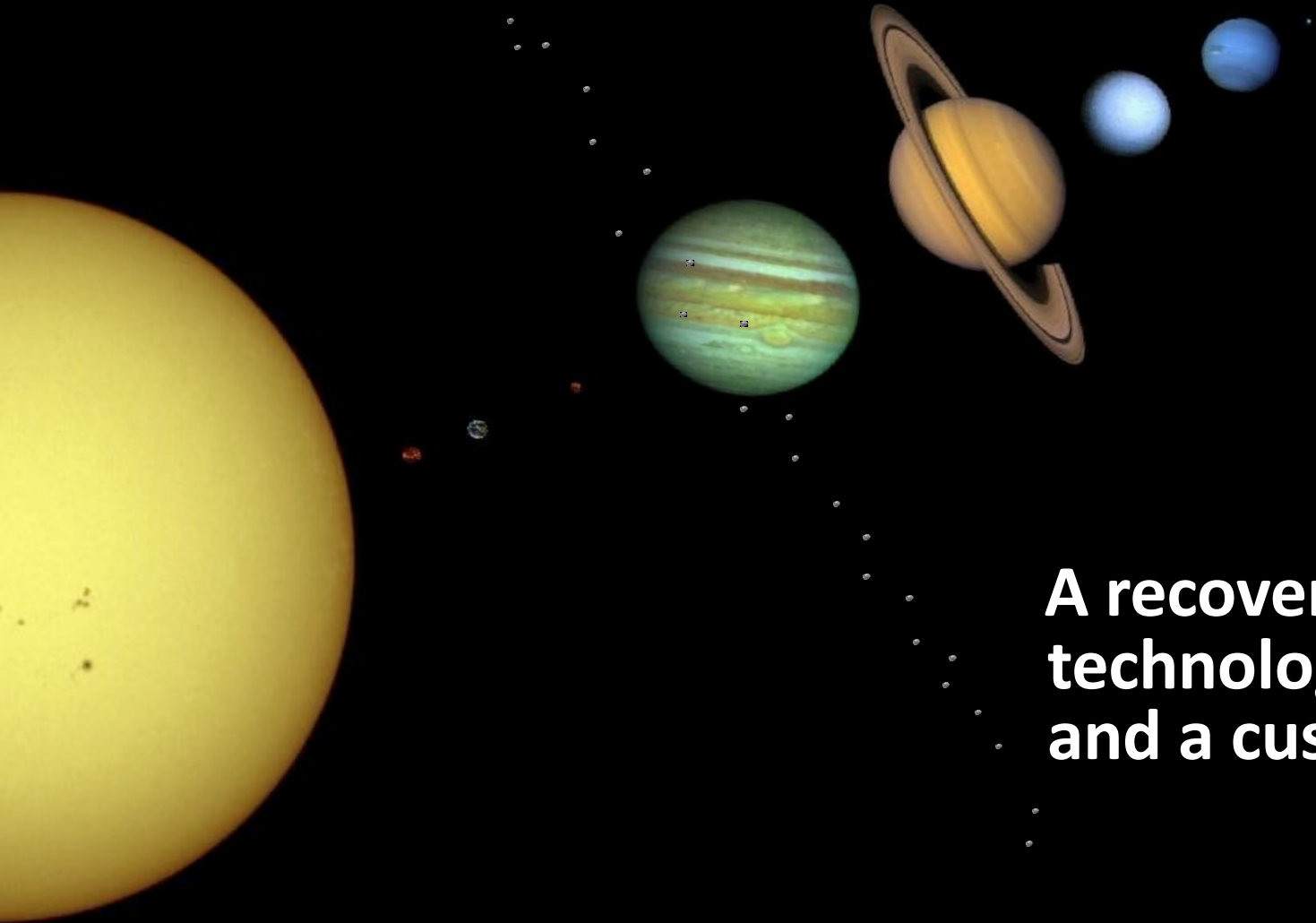


**Agriculture**

**Soil**

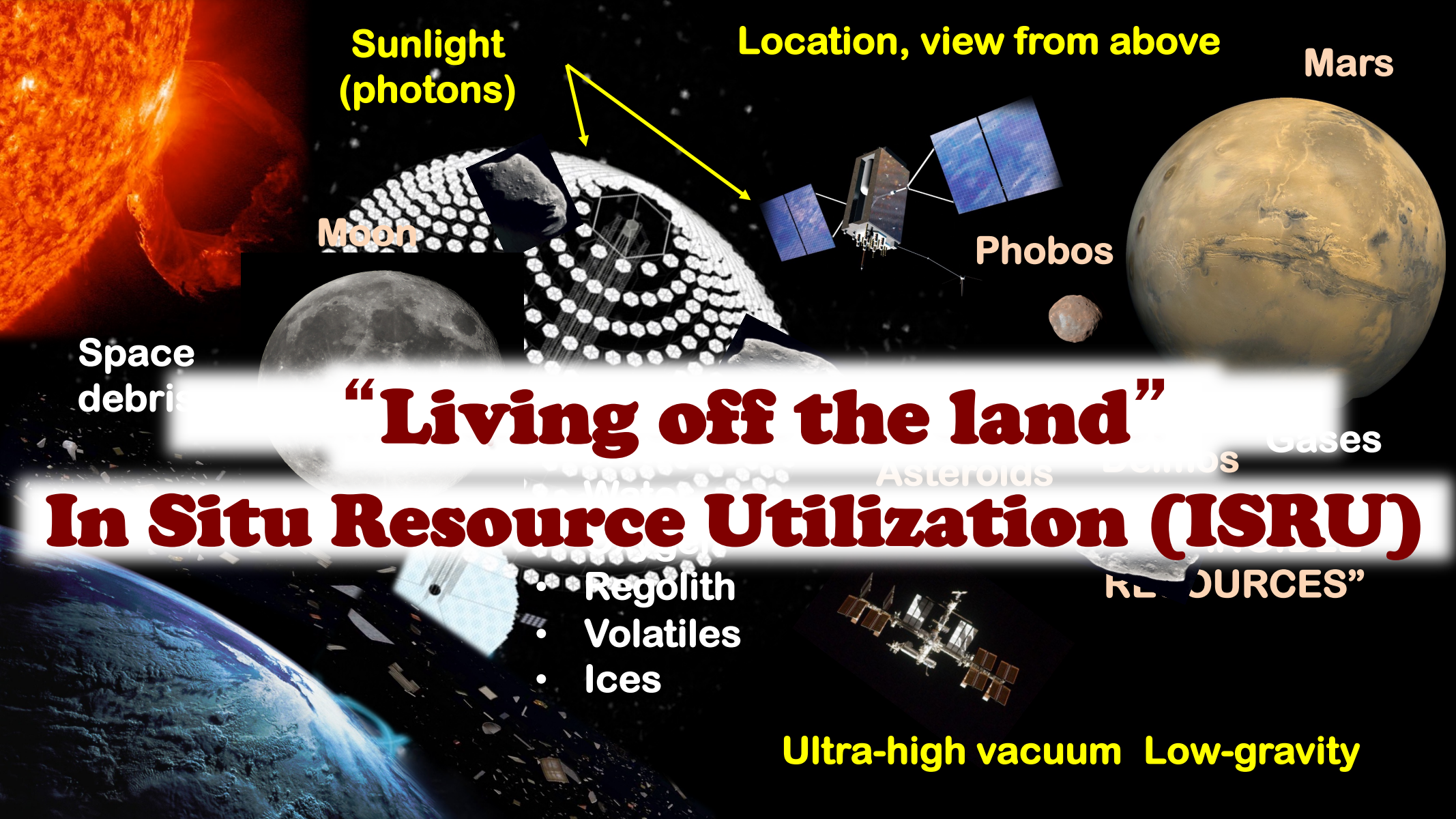
**Rare Earths**

A resource has **value** by its **utilization**



A recoverable resource,  
technology to recover it,  
and a customer.





Sunlight  
(photons)

Location, view from above

Mars

Moon

Phobos

Space  
debris

**“Living off the land”**

**In Situ Resource Utilization (ISRU)**

- Regolith
- Volatiles
- Ices

Ultra-high vacuum Low-gravity

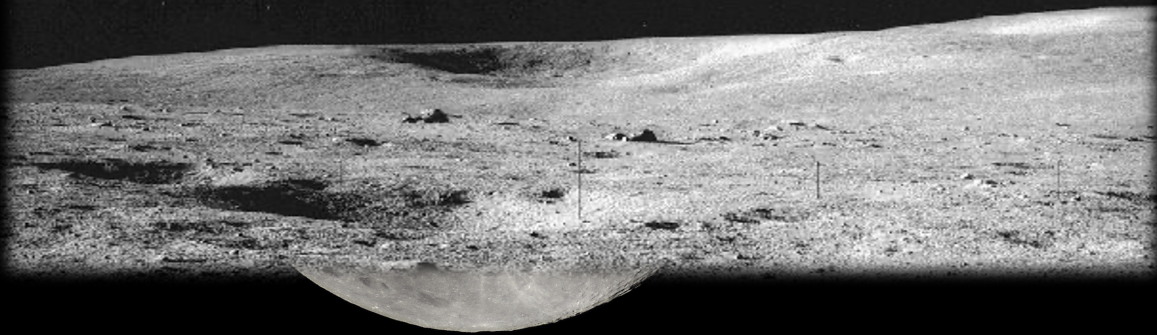
Resources

Asteroids

Comets

Gases

*“Magnificent desolation”  
Buzz Aldrin (1969)*



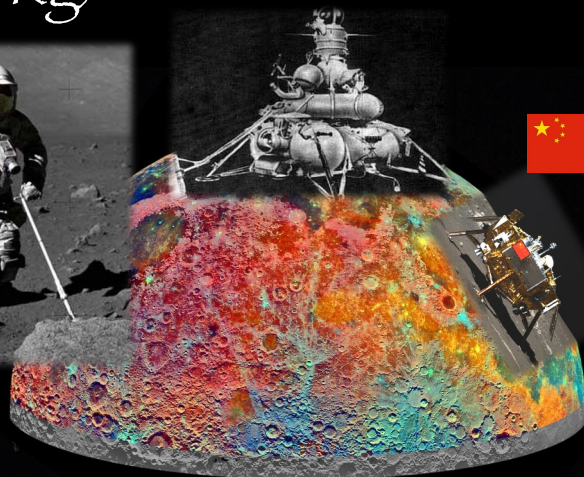




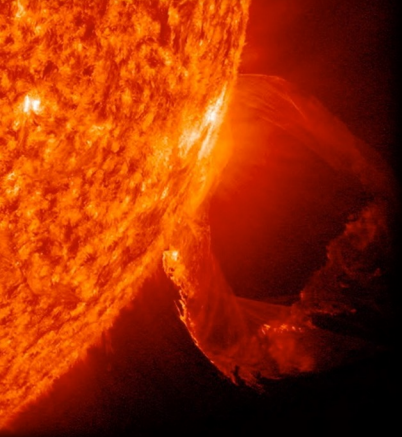
Apollo (382 Kg)



Luna (0.22 kg)

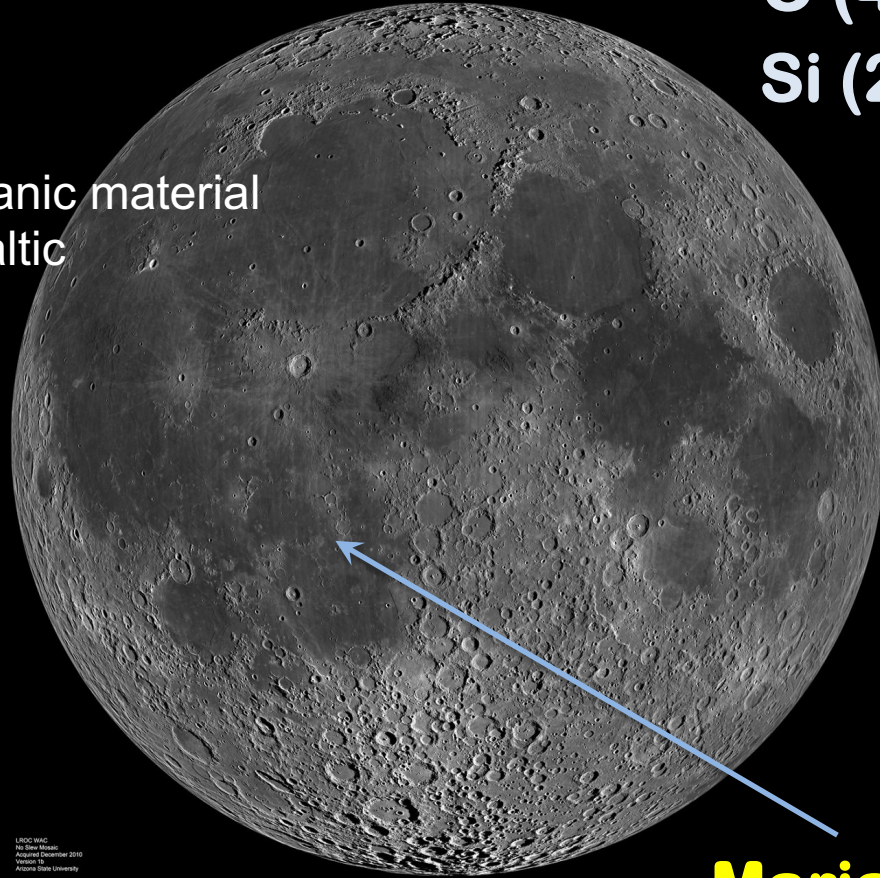


Chang'e 5 (1.7 kg)



# Near Side

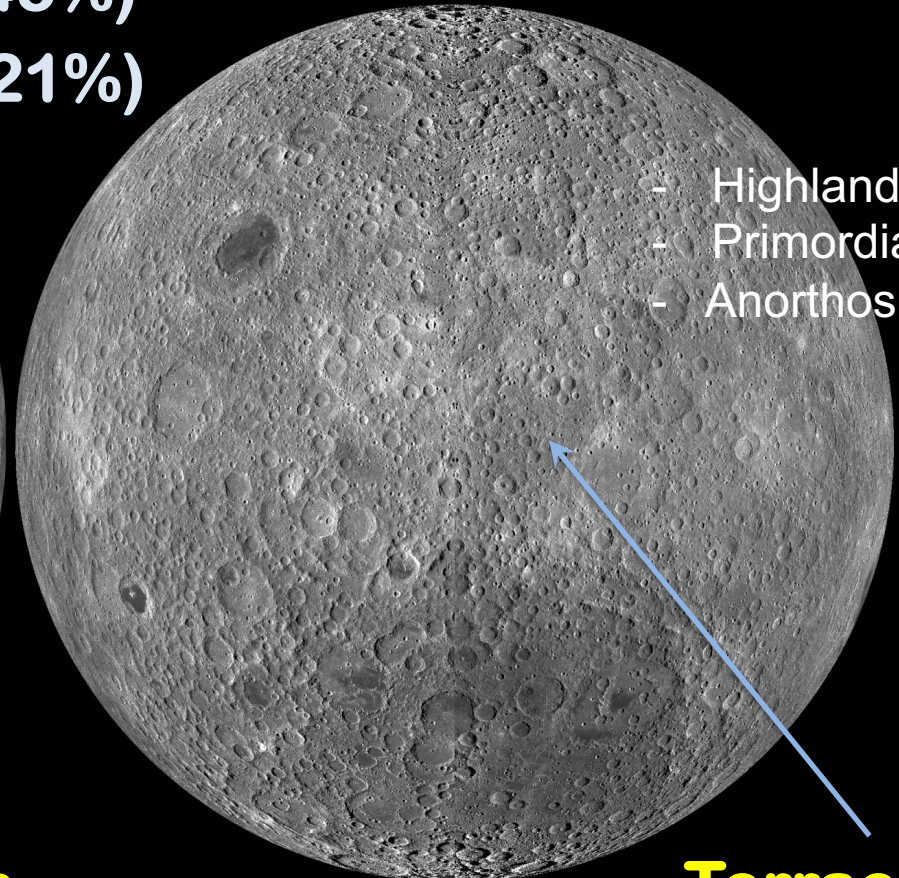
- Volcanic material
- Basaltic



O (45%)  
Si (21%)

# Far Side

- Highlands
- Primordial crust
- Anorthositic



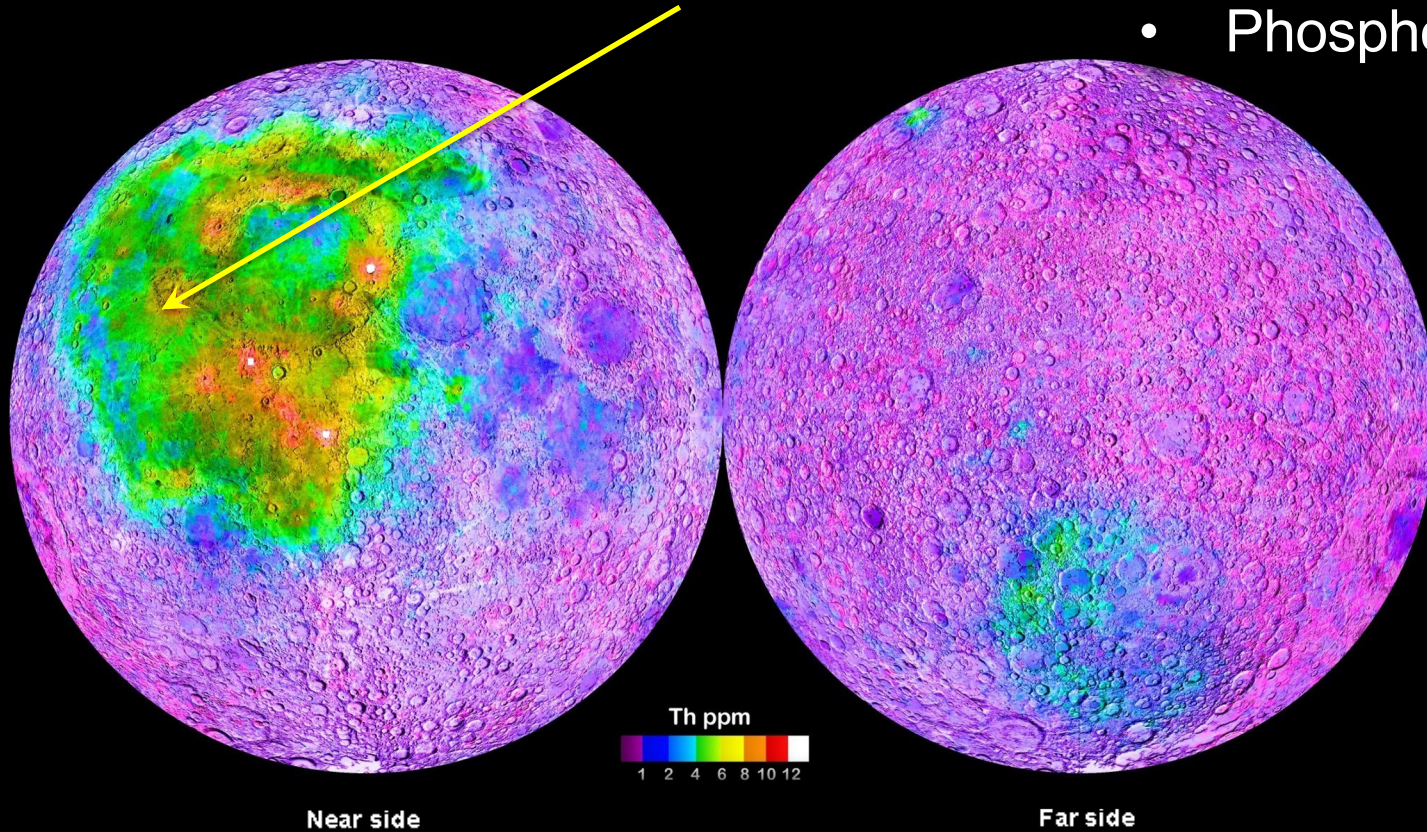
**Maria**

**Terraes**



# KREEP

- Potassium (K)
- Rare Earths (REE)
- Phosphorous (P)



Radioactive elements:  
Uranium, Thorium

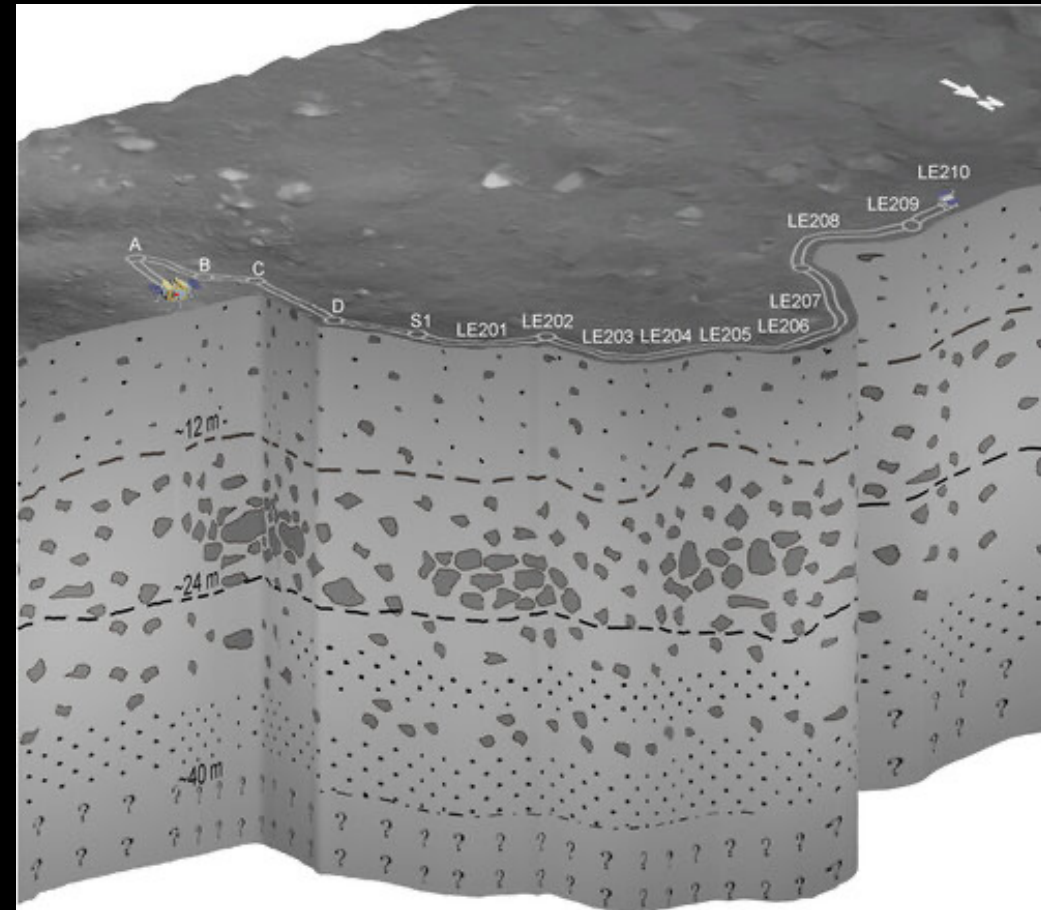




Upper most ~10m is mixed in a process called "gardening"

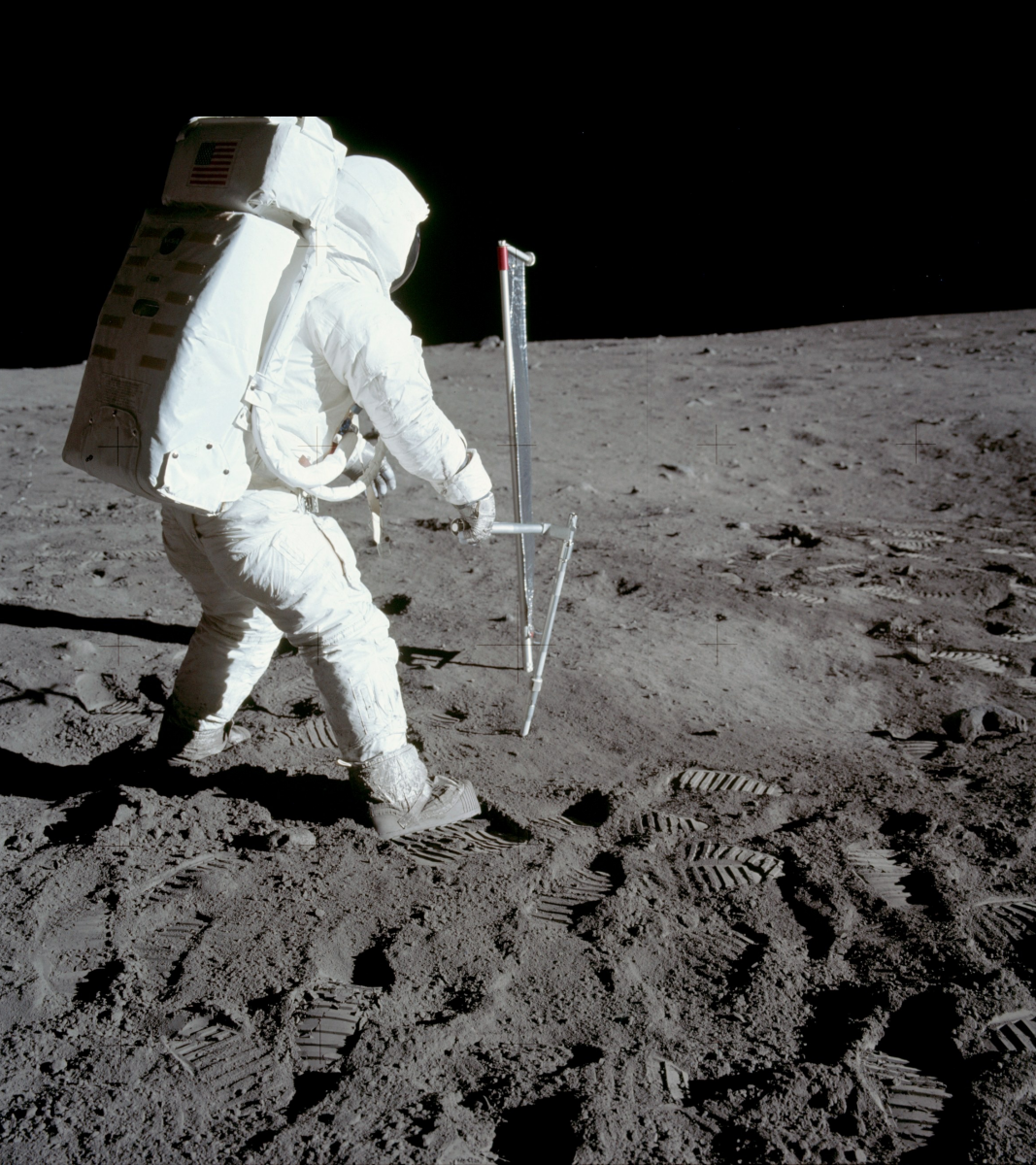


## Far side (Chang'e 4)



Lunar regolith





**Terrestrial sand**

**Lunar regolith**



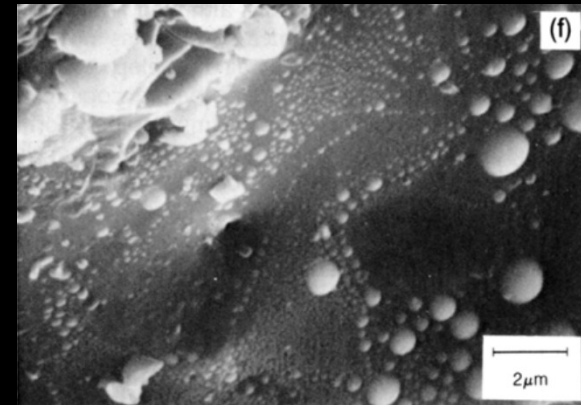
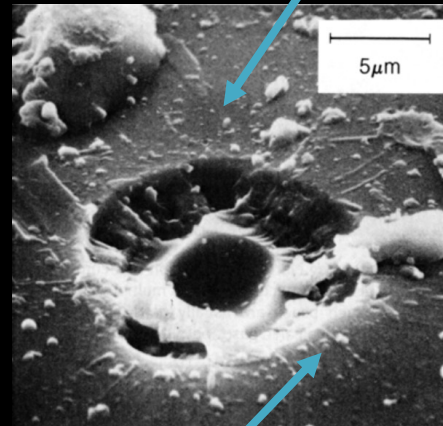
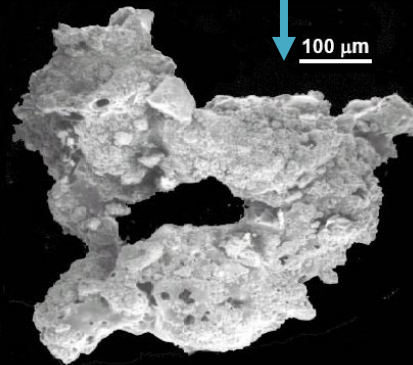
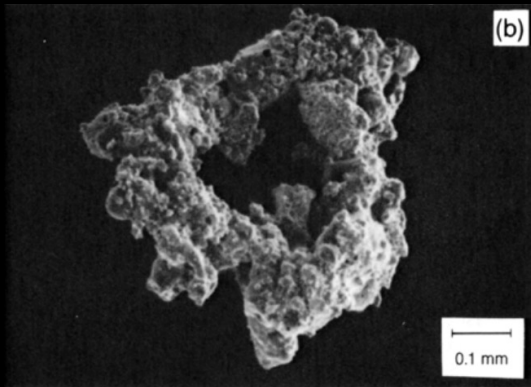
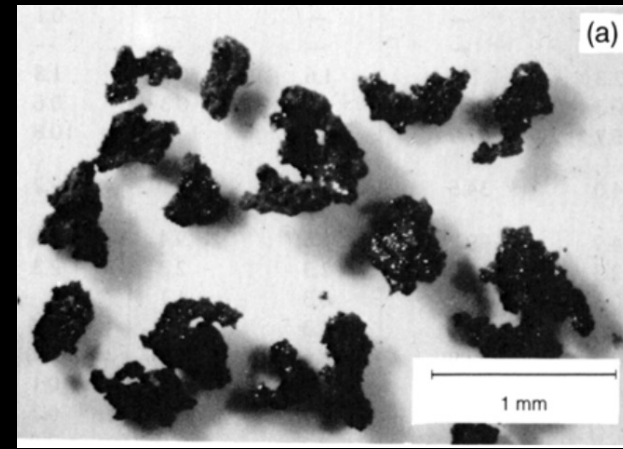
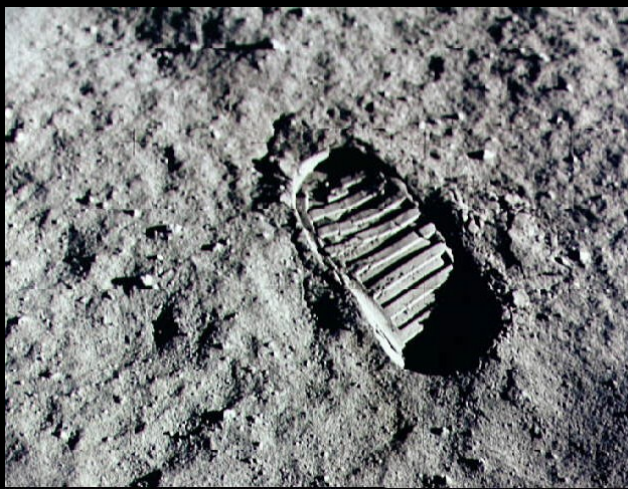
# Lunar regolith (shaped by impacts)

Highly angular  
agglutinates

Micro-meteorite Impacts

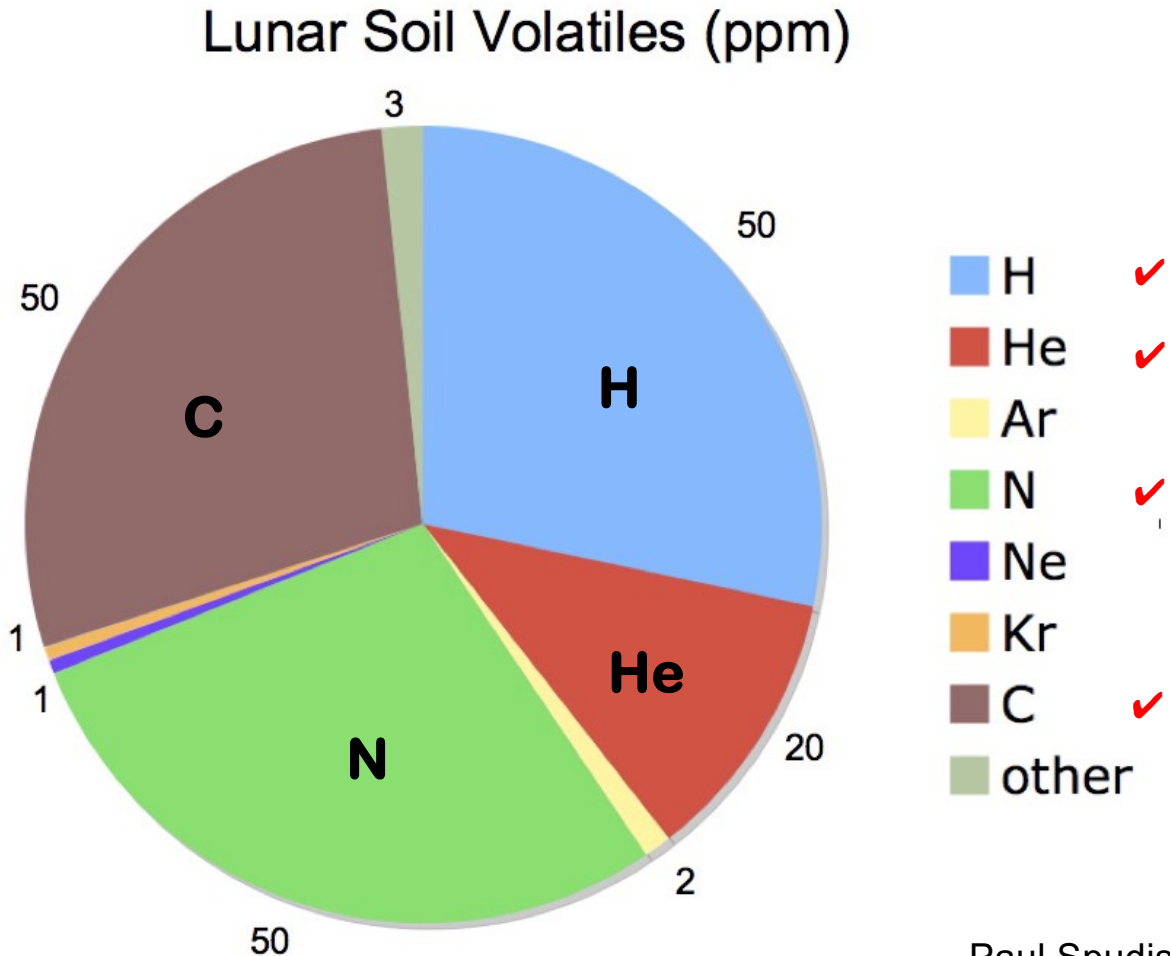
Nano-phase iron

Glassy spall products





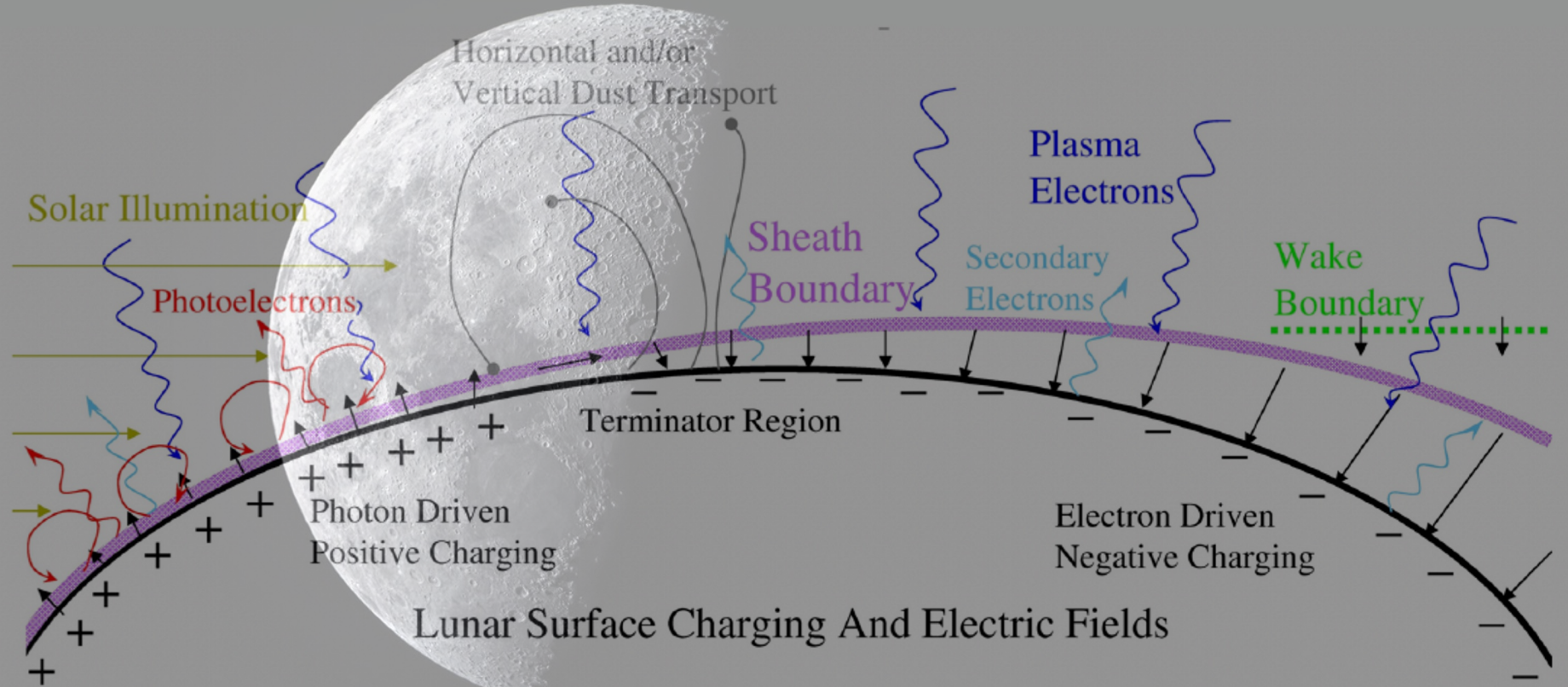
# Solar wind implanted volatiles



Paul Spudis

- Found in finest grains (<20  $\mu\text{m}$ )
- Retained by mineral ilmenite
- Constant within 2–3 m due to gardening process

# Electrostatic charging on lunar surface

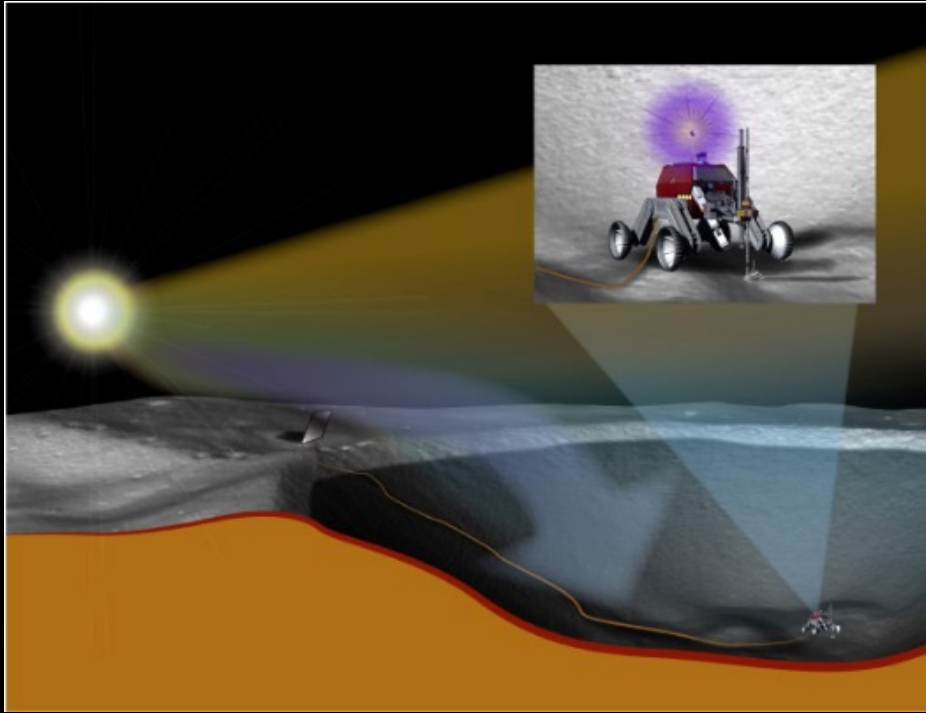




# Electrostatic charging experiment with lunar simulant (in vacuum)



# Electrostatic charging (Tribocharging issues)

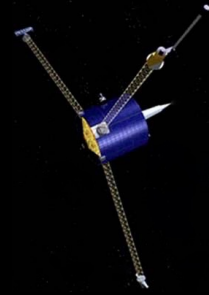


“ ... accumulated drill voltage is calculated to reach millions of volts within tens of seconds.”

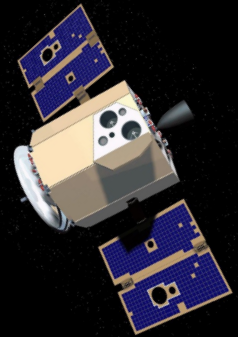
Rhodes et al. 2020, Tribocharging and electrical grounding of a drill in shadowed regions of the Moon. *Advances in Space Research*, 66, 753.

# How about water?

Lunar Prospector (1999)

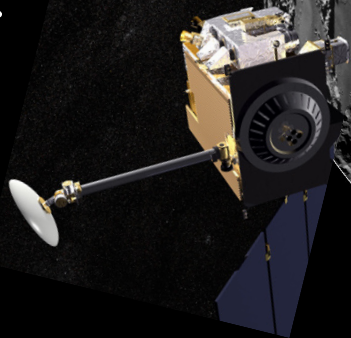


Clementine (1994)

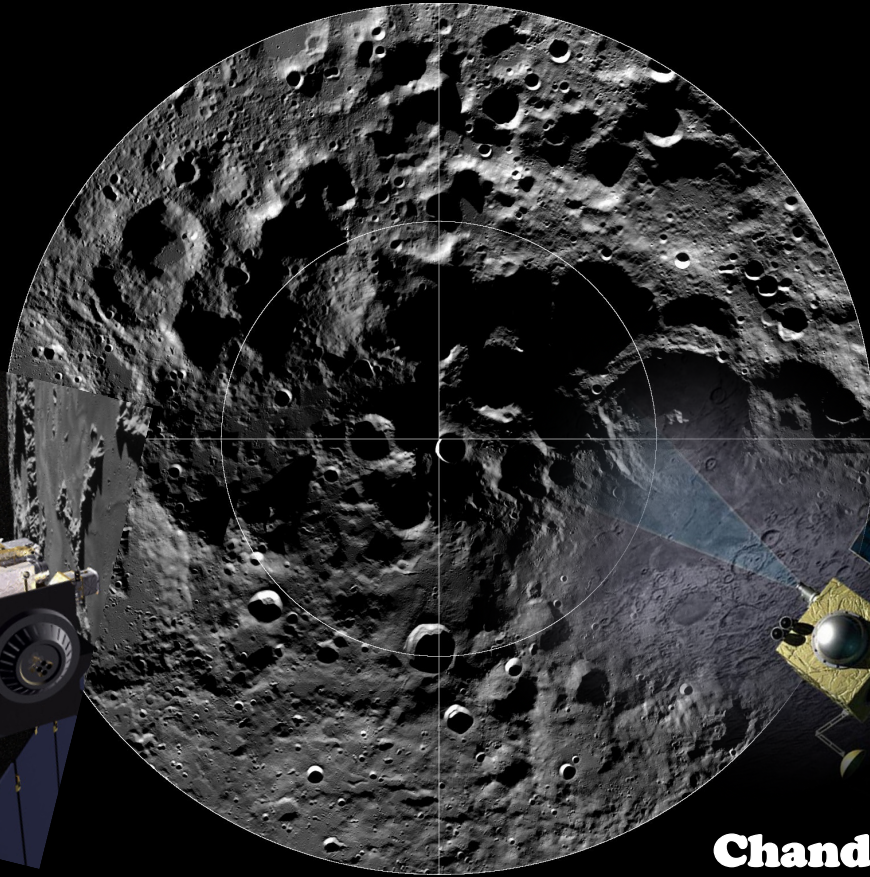
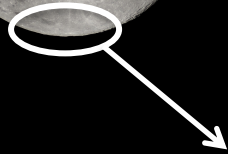
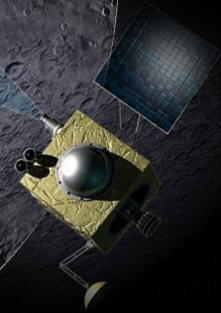


LRO (2009)

Lunar  
Reconnaissance  
Orbiter



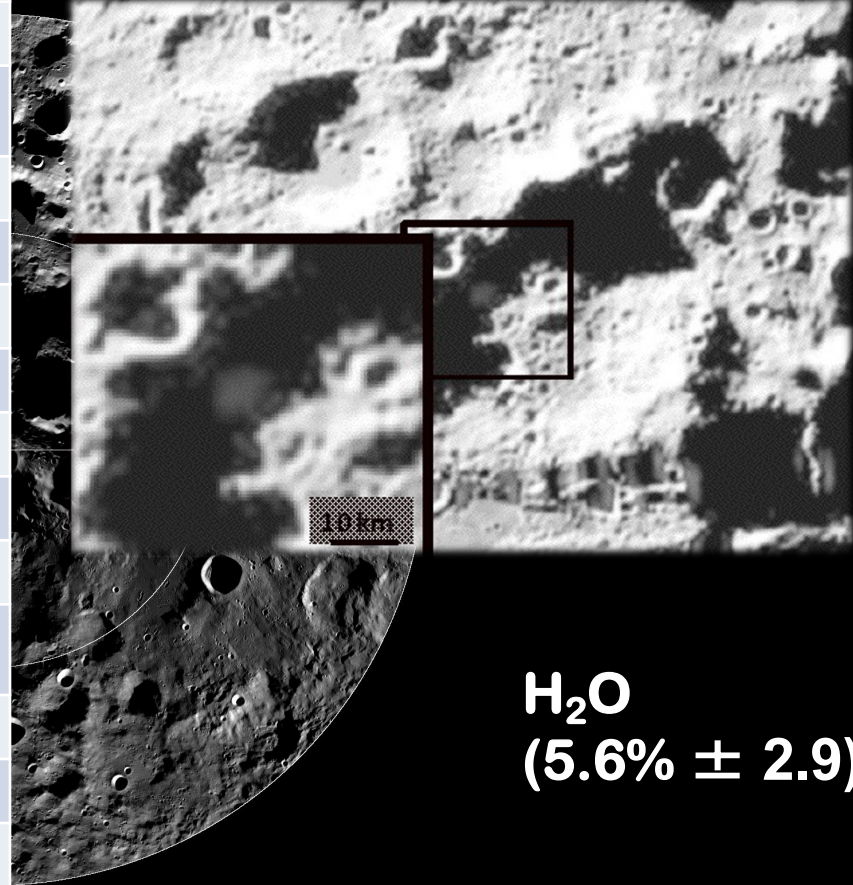
Chandrayaan-1 (2008)



## Volatiles in LCROSS ejecta

Compound	Symbol	Concentration (wt%)
Water	H <sub>2</sub> O	5.50
Hydrogen Sulfide	H <sub>2</sub> S	1.73
Sulfur Dioxide	SO <sub>2</sub>	0.61
Ammonia	NH <sub>3</sub>	0.32
Carbon Dioxide	CO <sub>2</sub>	0.29
Ethylene	C <sub>2</sub> H <sub>4</sub>	0.27
Methanol	CH <sub>3</sub> OH	0.15
Methane	CH <sub>4</sub>	0.03
Hydroxyl	OH	0.0017
Carbon Monoxide	CO	0.000003
Calcium	Ca	0.0000008
Hydrogen Gas	H <sub>2</sub>	0.0000007
Mercury	Hg	0.0000006
Magnesium	Mg	0.0000002

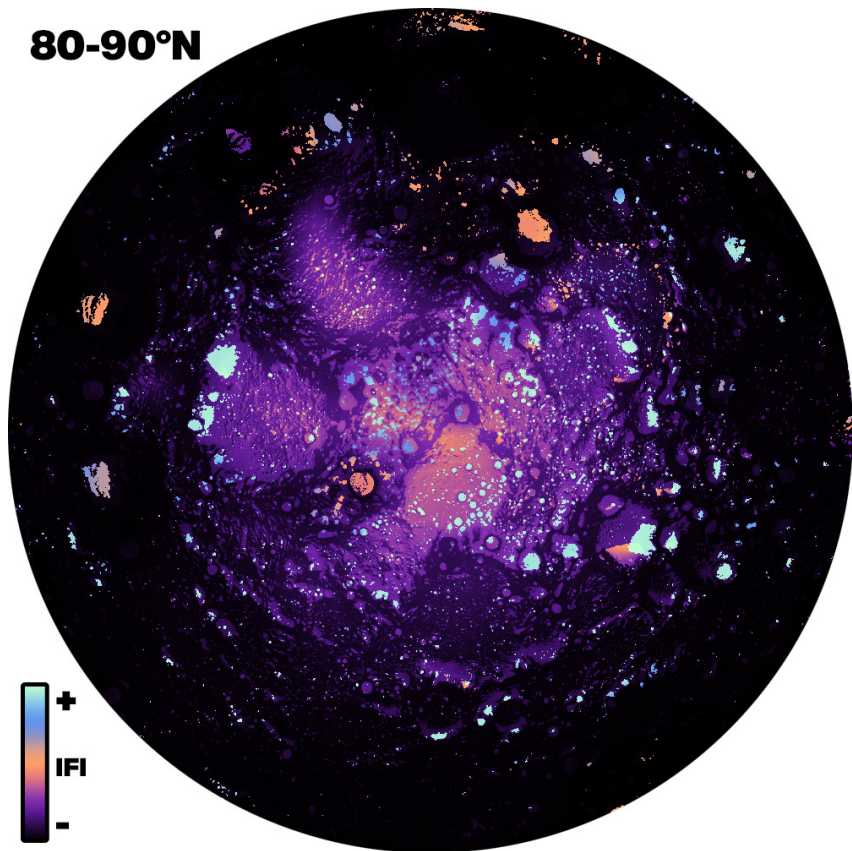
# mission (2009)



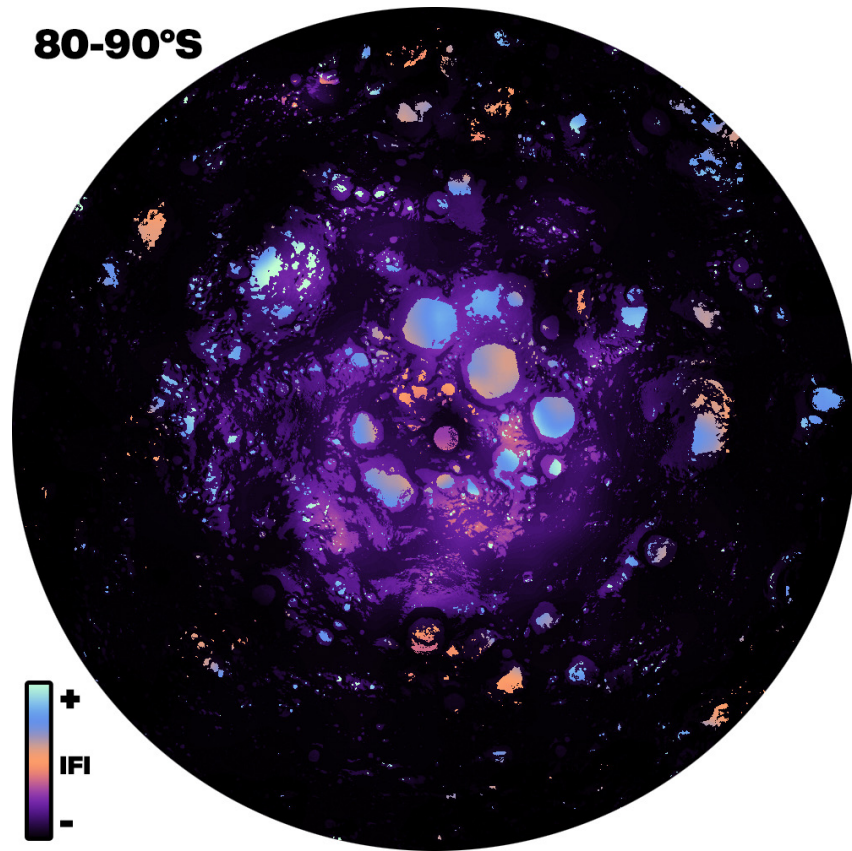
**H<sub>2</sub>O**  
**(5.6% ± 2.9)**



80-90°N



80-90°S



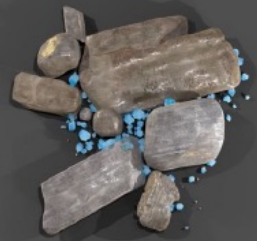
Ice Favorability Index

Cannon & Britt, 2020.

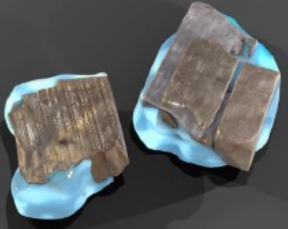
50  $\mu\text{m}$



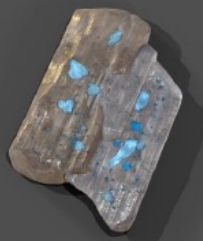
Discrete ice



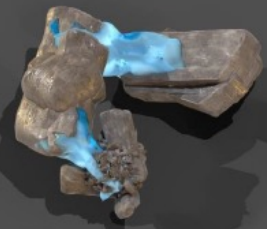
Discrete ice fines



Continuous ice coating (rind)



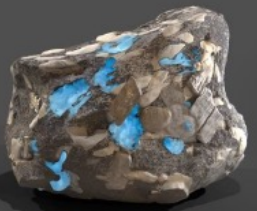
Discontinuous ice coating



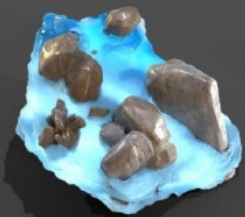
Iceglutinate



Ice-cemented regolith

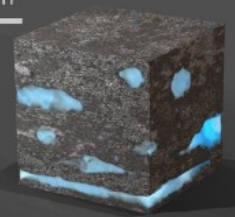


Ice breccia



Ice-matrix breccia

10 m



Massive ice

# Potential physical textures of ice and regolith in lunar cold trap environments

A resource has **value** by its **utilization**



A recoverable resource,  
technology to recover it,  
and a customer.




# Summary of extractive technologies

- Fundamental properties
- Drilling
- Excavation
- Comminution & beneficiation
- Extraction
- Separation & Purification
- Utilization







Fundamental  
Research

# \* Lunar Regolith geotechnical properties



SERVI

Fundamental  
Research

\* Lunar Regolith properties in situ



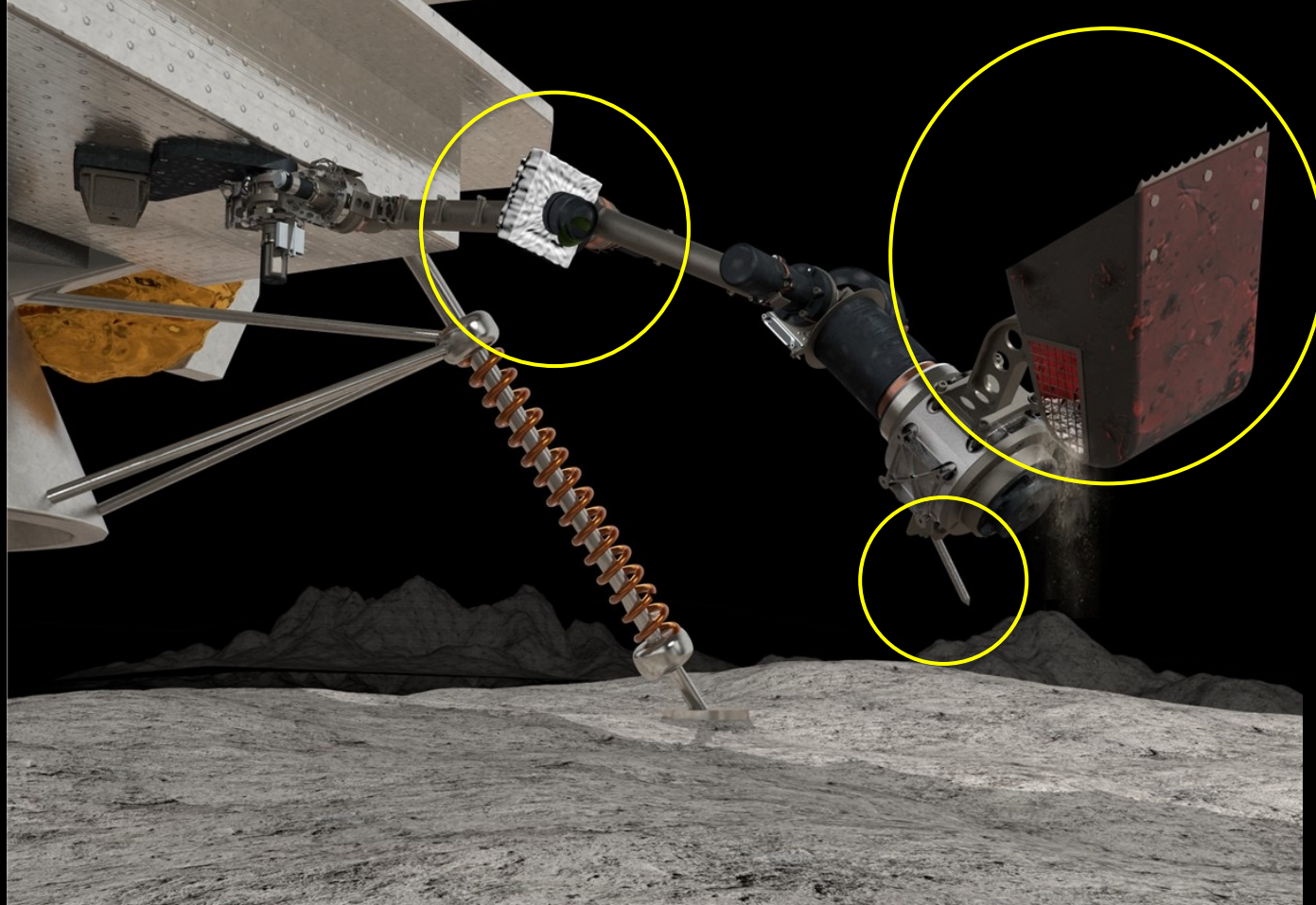
CLPS-LSITP

**MAXAR**  
TECHNOLOGIES



Sample Acquisition,  
Morphology Filtering, and  
Probing of Lunar Regolith  
(**SAMPLR**)

Moon mission (2025)





Drilling

# (PRIME-1 Mission to Moon in 2023)



Drilling

# NASA VIPER Mission (The Moon - 2025)





Excavation

# \* Excavation: Autonomous Excavators



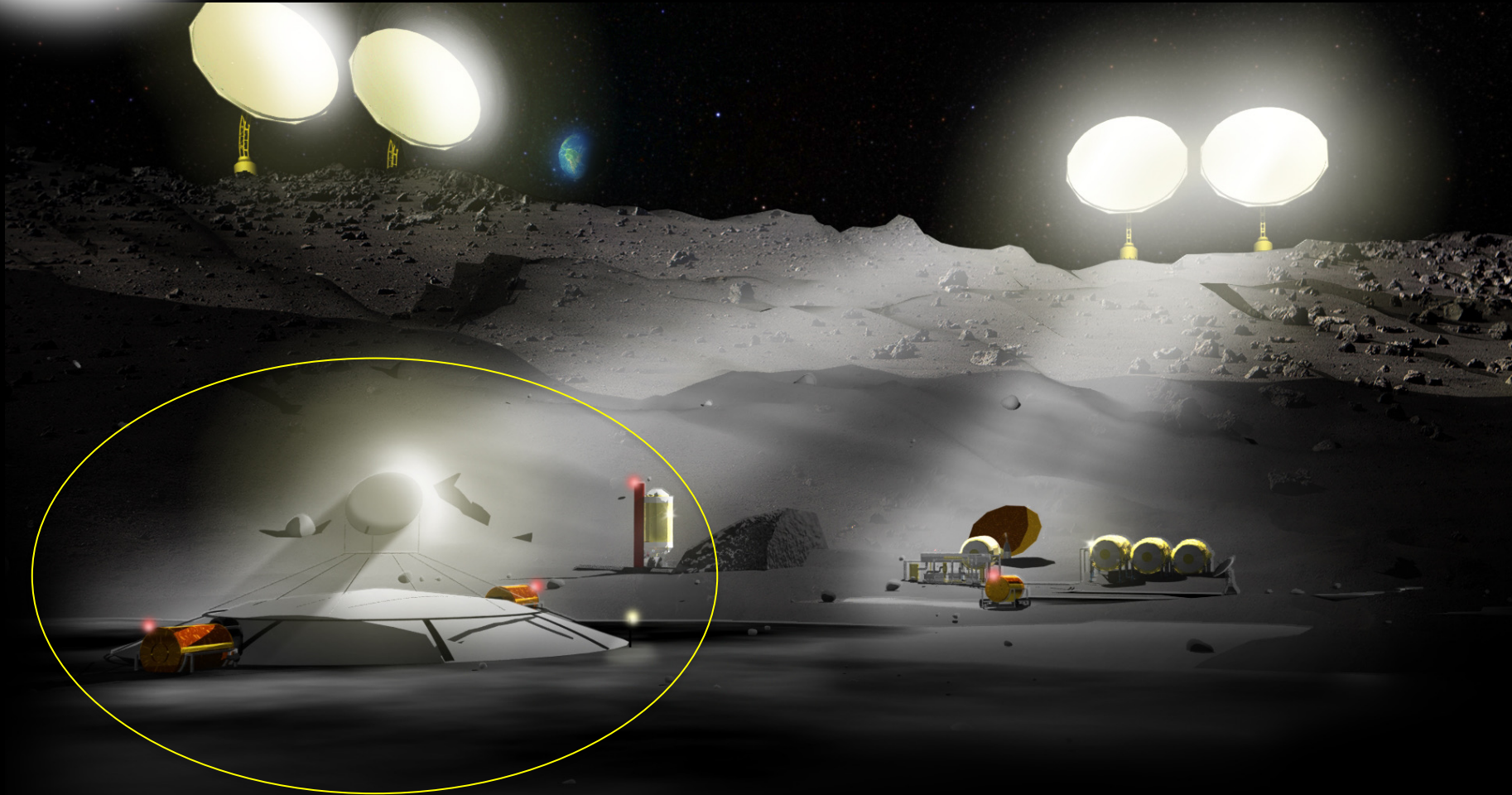
# Excavation





# Thermal Mining (H<sub>2</sub>O)

Extraction





# Lunar Environment and Thermal Mining



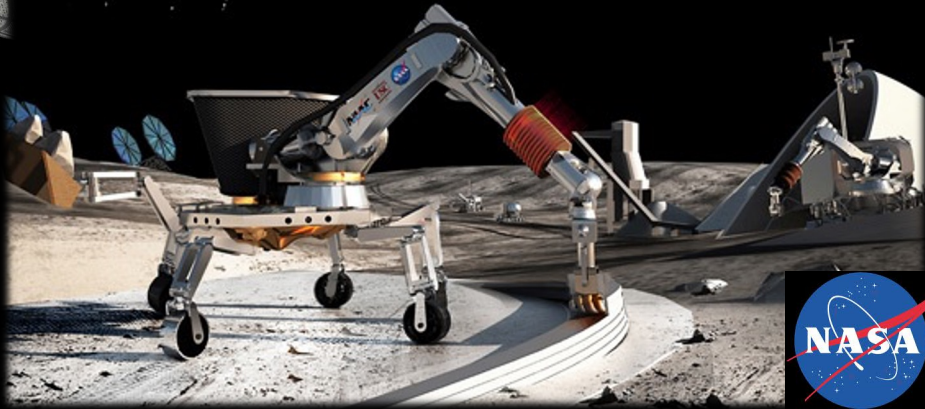
Lunar simulant  
(granular ice/regolith-Highlands)  
 $1.362 \text{ kW/m}^2$





Space Construction  
& Manufacturing

# Use of lunar regolith for infrastructure construction (additive manufacturing)

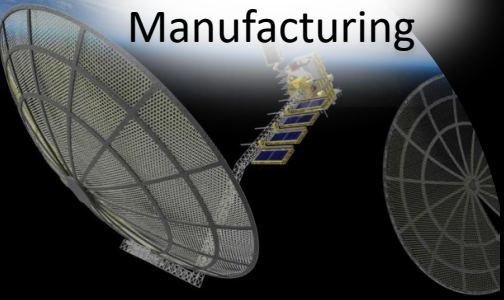


Metals: for tools, spare  
parts





Space  
Manufacturing



\* 3-D regolith sintering





**Lunar simulant**  
(Physical, Mechanical, **and/or** Chemical properties)

# Carr Flow Classifications

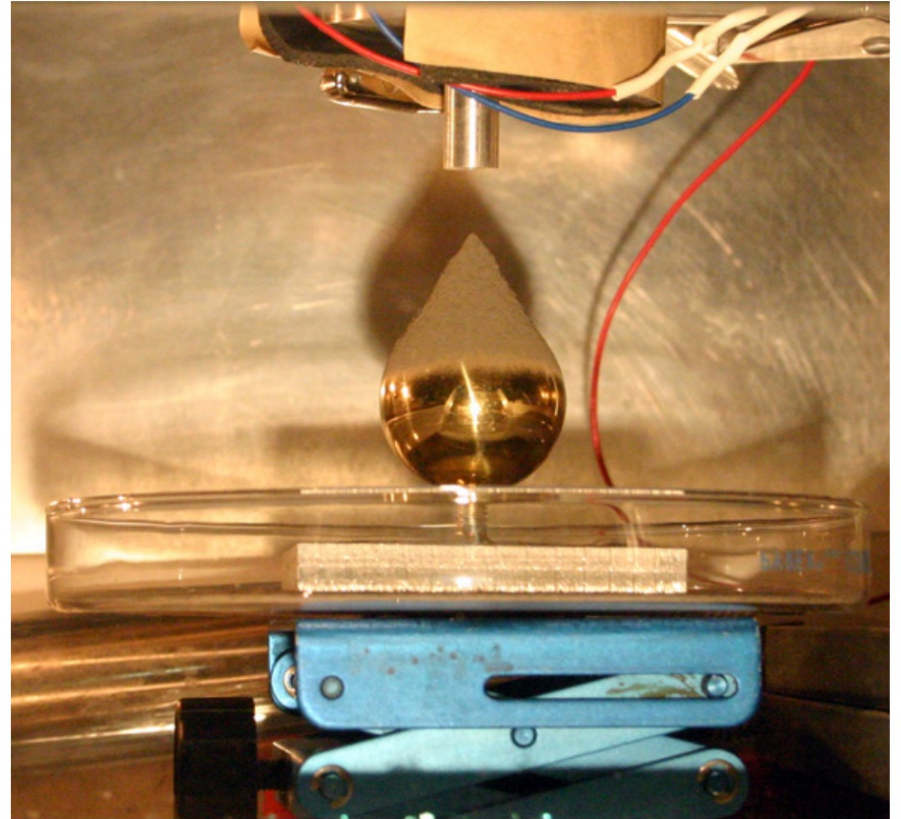


Description	Repose Angle
Very free flowing (sand, wheat)	$<30^\circ$
Free flowing	$30^\circ-38^\circ$
Fair to passable flow (ashes, coconut)	$38^\circ-45^\circ$
Cohesive	$45^\circ-55^\circ$
Very cohesive (non-flowing)	$>55^\circ$



# Apollo sample & Simulant (JSC-1A)

- Test purpose:
  - Measure angle of repose
- Apollo 14163
  - Angle of Repose: 58°
  - Carr Classification: Very Cohesive
- JSC-1A
  - Angle of Repose: 37°
  - Carr Classification: Free Flowing



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A recoverable resource,  
technology to recover it,  
and a customer.

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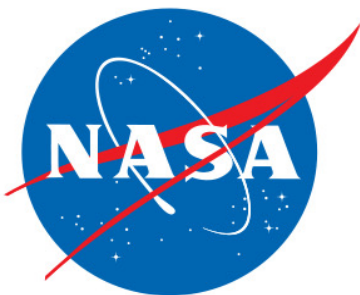
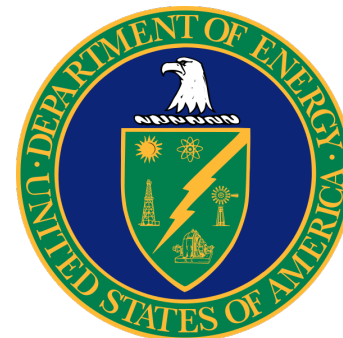


# The US Geological Survey Is Getting Serious About Space Resources and Mining

By Leonard David, Space.com's Space Insider Columnist | September 4, 2018 07:00am ET

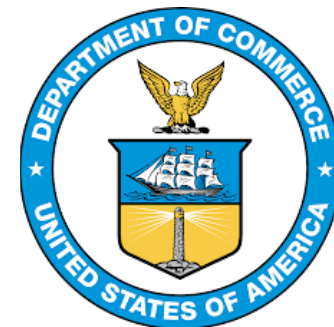
## Department of Energy Releases 'Energy for Space' Strategy

JANUARY 6, 2021



## Commerce Department to create "SPACE Administration"

by Jeff Foust — May 27, 2018





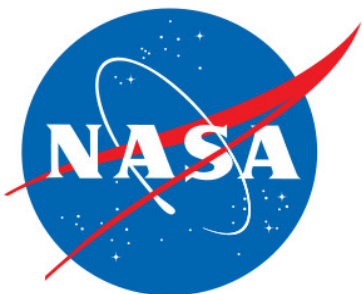


United Arab Emirates

وكالة الإمارات للفضاء  
UAE SPACE AGENCY



Australian  
Space Agency



LUXEMBOURG  
SPACE AGENCY





***NORTHROP GRUMMAN***

A blue curved line that starts under the "N" and ends under the "M", following the curve of the underline.

**SPACEX**

A grey curved line that starts under the "X" and extends to the right, following the curve of the underline.

**HONEYBEE ROBOTICS**  
Spacecraft Mechanisms Corporation



**LIGHTIGO**  
SPACE

ΜΑΔΝΑ  
ELECTR)C

**Astroscale**



**ASTROBOTIC**



**ORBITFAB**



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SERVICES

**TRANS**



**HONDA**



**ASTRA**

**THERMAL**  
SPACE



**Air Liquide**

**air**squared

**Advanced**  
SPACE



# THE MOON TREATY

**1979**

AGREEMENT GOVERNING THE  
ACTIVITIES OF STATES ON THE MOON  
AND OTHER CELESTIAL BODIES

COMMITTEE ON COMMERCE, SCIENCE, AND TRANSPORTATION  
UNITED STATES SENATE

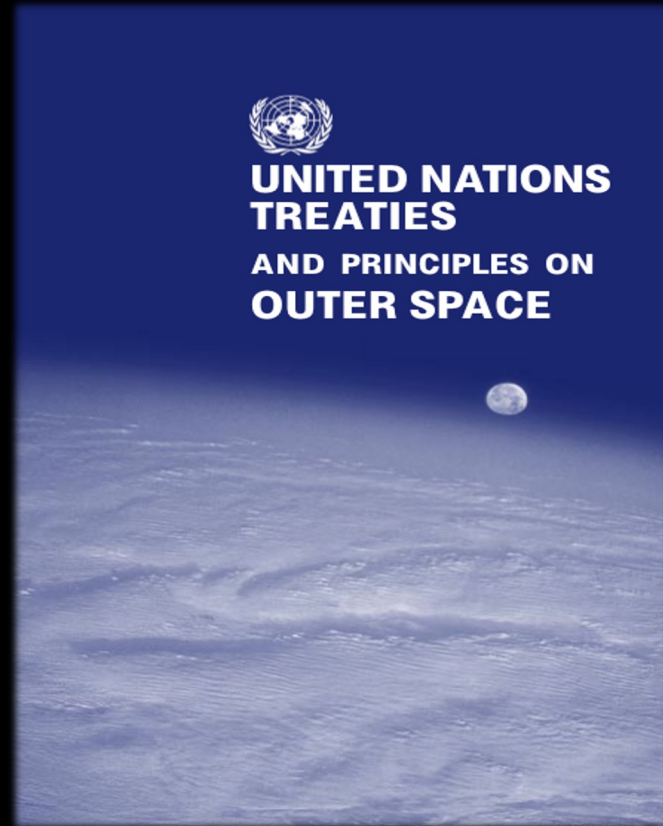
# Is this legal?



**UNITED NATIONS  
TREATIES  
AND PRINCIPLES ON  
OUTER SPACE**

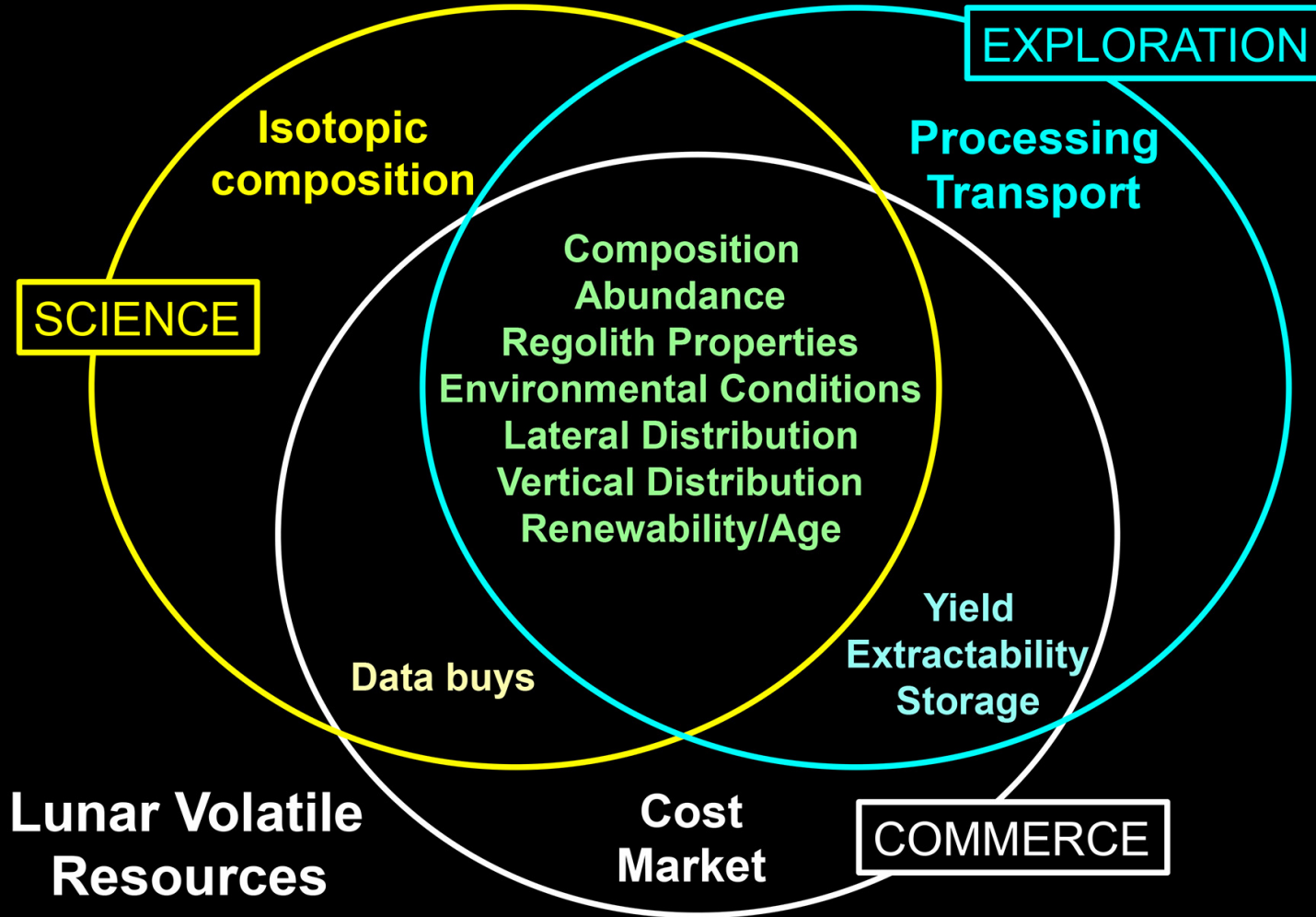


**1967**





**Science Enables Exploration & Exploration Enables Science.  
Both Enable Commerce.**





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